

公差/General tolerances(mm)		表面粗糙度/Surface roughness	
0	>3	0.1/10	√
~3	>6	0.1/10	√
~6	>10	0.1/10	√
~10	>18	0.1/10	√
~18	>30	0.1/10	√
~30	>50	0.1/10	√
~50	>80	0.1/10	√
~80	>120	0.1/10	√
~120	>180	0.1/10	√
~180	>250	0.1/10	√
~250	>315	0.1/10	√
~315	>400	0.1/10	√
~400	>500	0.1/10	√
~500	>630	0.1/10	√
~630	>800	0.1/10	√
~800	>1000	0.1/10	√
~1000	>1250	0.1/10	√
~1250	>1600	0.1/10	√
~1600	>2000	0.1/10	√
~2000	>2500	0.1/10	√
~2500	>3150	0.1/10	√
~3150	>4000	0.1/10	√
~4000	>5000	0.1/10	√
~5000	>6300	0.1/10	√
~6300	>8000	0.1/10	√
~8000	>10000	0.1/10	√
~10000	>12500	0.1/10	√
~12500	>16000	0.1/10	√
~16000	>20000	0.1/10	√
~20000	>25000	0.1/10	√
~25000	>31500	0.1/10	√
~31500	>40000	0.1/10	√
~40000	>50000	0.1/10	√
~50000	>63000	0.1/10	√
~63000	>80000	0.1/10	√
~80000	>100000	0.1/10	√
~100000	>125000	0.1/10	√
~125000	>160000	0.1/10	√
~160000	>200000	0.1/10	√
~200000	>250000	0.1/10	√
~250000	>315000	0.1/10	√
~315000	>400000	0.1/10	√
~400000	>500000	0.1/10	√
~500000	>630000	0.1/10	√
~630000	>800000	0.1/10	√
~800000	>1000000	0.1/10	√
~1000000	>1250000	0.1/10	√
~1250000	>1600000	0.1/10	√
~1600000	>2000000	0.1/10	√
~2000000	>2500000	0.1/10	√
~2500000	>3150000	0.1/10	√
~3150000	>4000000	0.1/10	√
~4000000	>5000000	0.1/10	√
~5000000	>6300000	0.1/10	√
~6300000	>8000000	0.1/10	√
~8000000	>10000000	0.1/10	√
~10000000	>12500000	0.1/10	√
~12500000	>16000000	0.1/10	√
~16000000	>20000000	0.1/10	√
~20000000	>25000000	0.1/10	√
~25000000	>31500000	0.1/10	√
~31500000	>40000000	0.1/10	√
~40000000	>50000000	0.1/10	√
~50000000	>63000000	0.1/10	√
~63000000	>80000000	0.1/10	√
~80000000	>100000000	0.1/10	√
~100000000	>125000000	0.1/10	√
~125000000	>160000000	0.1/10	√
~160000000	>200000000	0.1/10	√
~200000000	>250000000	0.1/10	√
~250000000	>315000000	0.1/10	√
~315000000	>400000000	0.1/10	√
~400000000	>500000000	0.1/10	√
~500000000	>630000000	0.1/10	√
~630000000	>800000000	0.1/10	√
~800000000	>1000000000	0.1/10	√
~1000000000	>1250000000	0.1/10	√
~1250000000	>1600000000	0.1/10	√
~1600000000	>2000000000	0.1/10	√
~2000000000	>2500000000	0.1/10	√
~2500000000	>3150000000	0.1/10	√
~3150000000	>4000000000	0.1/10	√
~4000000000	>5000000000	0.1/10	√
~5000000000	>6300000000	0.1/10	√
~6300000000	>8000000000	0.1/10	√
~8000000000	>10000000000	0.1/10	√
~10000000000	>12500000000	0.1/10	√
~12500000000	>16000000000	0.1/10	√
~16000000000	>20000000000	0.1/10	√
~20000000000	>25000000000	0.1/10	√
~25000000000	>31500000000	0.1/10	√
~31500000000	>40000000000	0.1/10	√
~40000000000	>50000000000	0.1/10	√
~50000000000	>63000000000	0.1/10	√
~63000000000	>80000000000	0.1/10	√
~80000000000	>100000000000	0.1/10	√
~100000000000	>125000000000	0.1/10	√
~125000000000	>160000000000	0.1/10	√
~160000000000	>200000000000	0.1/10	√
~200000000000	>250000000000	0.1/10	√
~250000000000	>315000000000	0.1/10	√
~315000000000	>400000000000	0.1/10	√
~400000000000	>500000000000	0.1/10	√
~500000000000	>630000000000	0.1/10	√
~630000000000	>800000000000	0.1/10	√
~800000000000	>1000000000000	0.1/10	√
~1000000000000	>1250000000000	0.1/10	√
~1250000000000	>1600000000000	0.1/10	√
~1600000000000	>2000000000000	0.1/10	√
~2000000000000	>2500000000000	0.1/10	√
~2500000000000	>3150000000000	0.1/10	√
~3150000000000	>4000000000000	0.1/10	√
~4000000000000	>5000000000000	0.1/10	√
~5000000000000	>6300000000000	0.1/10	√
~6300000000000	>8000000000000	0.1/10	√
~8000000000000	>10000000000000	0.1/10	√
~10000000000000	>12500000000000	0.1/10	√
~12500000000000	>16000000000000	0.1/10	√
~16000000000000	>20000000000000	0.1/10	√
~20000000000000	>25000000000000	0.1/10	√
~25000000000000	>31500000000000	0.1/10	√
~31500000000000	>40000000000000	0.1/10	√
~40000000000000	>50000000000000	0.1/10	√
~50000000000000	>63000000000000	0.1/10	√
~63000000000000	>80000000000000	0.1/10	√
~80000000000000	>100000000000000	0.1/10	√
~100000000000000	>125000000000000	0.1/10	√
~125000000000000	>160000000000000	0.1/10	√
~160000000000000	>200000000000000	0.1/10	√
~200000000000000	>250000000000000	0.1/10	√
~250000000000000	>315000000000000	0.1/10	√
~315000000000000	>400000000000000	0.1/10	√
~400000000000000	>500000000000000	0.1/10	√
~500000000000000	>630000000000000	0.1/10	√
~630000000000000	>800000000000000	0.1/10	√
~800000000000000	>1000000000000000	0.1/10	√
~1000000000000000	>1250000000000000	0.1/10	√
~1250000000000000	>1600000000000000	0.1/10	√
~1600000000000000	>2000000000000000	0.1/10	√
~2000000000000000	>2500000000000000	0.1/10	√
~2500000000000000	>3150000000000000	0.1/10	√
~3150000000000000	>4000000000000000	0.1/10	√
~4000000000000000	>5000000000000000	0.1/10	√
~5000000000000000	>6300000000000000	0.1/10	√
~6300000000000000	>8000000000000000	0.1/10	√
~8000000000000000	>10000000000000000	0.1/10	√
~10000000000000000	>12500000000000000	0.1/10	√
~12500000000000000	>16000000000000000	0.1/10	√
~16000000000000000	>20000000000000000	0.1/10	√
~20000000000000000	>25000000000000000	0.1/10	√
~25000000000000000	>31500000000000000	0.1/10	√
~31500000000000000	>40000000000000000	0.1/10	√
~40000000000000000	>50000000000000000	0.1/10	√
~50000000000000000	>63000000000000000	0.1/10	√
~63000000000000000	>80000000000000000	0.1/10	√
~80000000000000000	>100000000000000000	0.1/10	√
~100000000000000000	>125000000000000000	0.1/10	√
~125000000000000000	>160000000000000000	0.1/10	√
~160000000000000000	>200000000000000000	0.1/10	√
~200000000000000000	>250000000000000000	0.1/10	√
~250000000000000000	>315000000000000000	0.1/10	√
~315000000000000000	>400000000000000000	0.1/10	√
~400000000000000000	>500000000000000000	0.1/10	√
~500000000000000000	>630000000000000000	0.1/10	√
~630000000000000000	>800000000000000000	0.1/10	√
~800000000000000000	>1000000000000000000	0.1/10	√
~1000000000000000000	>1250000000000000000	0.1/10	√
~1250000000000000000	>1600000000000000000	0.1/10	√
~1600000000000000000	>2000000000000000000	0.1/10	√
~2000000000000000000	>2500000000000000000	0.1/10	√
~2500000000000000000	>3150000000000000000	0.1/10	√
~3150000000000000000	>4000000000000000000	0.1/10	√
~4000000000000000000	>5000000000000000000	0.1/10	√
~5000000000000000000	>6300000000000000000	0.1/10	√
~6300000000000000000	>8000000000000000000	0.1/10	√
~8000000000000000000	>10000000000000000000	0.1/10	√
~10000000000000000000	>12500000000000000000	0.1/10	√
~12500000000000000000	>16000000000000000000	0.1/10	√
~16000000000000000000	>20000000000000000000	0.1/10	√
~20000000000000000000	>25000000000000000000	0.1/10	√
~25000000000000000000	>31500000000000000000	0.1/10	√
~31500000000000000000	>40000000000000000000	0.1/10	√
~40000000000000000000	>50000000000000000000	0.1/10	√
~50000000000000000000	>63000000000000000000	0.1/10	√
~63000000000000000000	>80000000000000000000	0.1/10	√
~80000000000000000000	>100000000000000000000	0.1/10	√
~100000000000000000000	>125000000000000000000	0.1/10	√
~125000000000000000000	>160000000000000000000	0.1/10	√
~160000000000000000000	>200000000000000000000	0.1/10	√
~200000000000000000000	>250000000000000000000	0.1/10	√
~250000000000000000000	>315000000000000000000	0.1/10	√
~315000000000000000000	>4		